

Clean site / Safe site initiative

Actions – Quarter 3

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- You should been in contact with the local site manager and CIP manager to discuss the initiative, which is part of the country H&S action plan
- **√**

You should have defined ownership for each sites zones and "Safety Critical" equipment



- Have responsible managers and their deputies nominated and informed
- Have employees informed about upcoming activities and the goal of the "Clean Site/ Safe Site" initiative
- Have teams created who will perform the tasks
- Decided where to place displays of the site zoning plan and owners of safety critical equipment



Have a "Zone or Zones" selected to (re)start the "Clean Site/ Safe Site" initiative with depending on the size of the site



Have photos taken to document the situation before starting the clean site/ safe site initiative





Review – targets / actions Q2



- You should have your first selected "zone/zones" clean and tidy
- /

- Have items stored at their proper place
- Have red tagged items either disposed or properly assigned and stored
- You should have dedicated locations identified and marked ready to receive items including scrap areas, temporary stores etc.



You should have set up a cleaning and inspection schedule to keep the area clean and tidy



- Have a list for cleaning/inspection activities with given frequency
- Have staff in charge of cleaning/ inspection activities appointed
- You should have taken photos before you start the process and showing the situation afterwards









Step 4: Standardize work practices



1 2 3 **Standardize**

Slide 4 - June 2018 Clean site / Safe site - Q3 - KHormann

Standardize is based on developing an implementation checklist

- Set up checklist for implementation and continuous monitoring
 - List all necessary activities
 - Indicate required implementation frequency of each activity
 - Check if activity was carried out and indicate improvement potential
 - Consider standardized signs, color coding, painting routes, stores indexing etc.
 - Paint handrails, mark pedestrian walkways, add high-visibility elements on mobile equipment, etc.
 - Define processes how to proceed in case of non-compliances
 - In case of inspections specify criteria for "fit for use"

Before After HEIDELBERGCEMENT



Examples: checklist

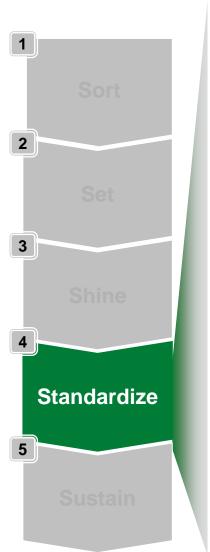




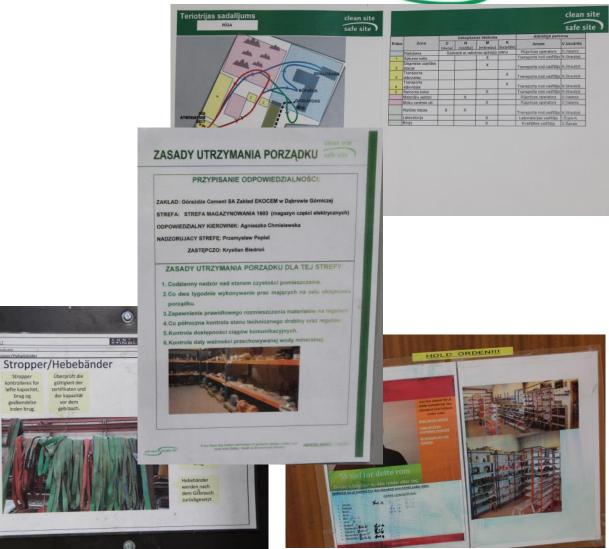


Examples: Set standards















- Have defined all activities and set up schedules for cleaning and inspections, e.g.
 - Have a list for cleaning/ inspection activities with given frequency
 - Have staff in charge of cleaning/inspection activities appointed
- Have defined criteria for area/ equipment to be "fit for use"
 - Have communicated criteria
- Have checked compliance with set schedule and criteria
 - Have used options to further improve situation
- Have shared "Before/ After" pictures UNITE
 - http://unite.grouphc.net/wok/hs/Pages/CleansiteSafeSite_en-US.aspx
- New zones should have started the process with first 3S elements







In Q4 focus will be on

- Sustain
- Initiate inspection processes to maintain standards
- Zones started in Q3 will enter "Standardize" phase
- Remaining "zones" should start the process

In 2019

- Continue to select zones as others are completed
- Continue initiative until the complete plant is in "Sustain" phase
- Embed the inspection processes into procedures

